INEOS Oligomers

Product Datasheet

Durasyn® 174 I

Durasyn 174 I high viscosity polyalphaolefin is a fully synthesized and hydrogenated hydrocarbon base fluid produced from C10 linear alphaolefin feed stocks. Its engineered physical and performance properties are designed to extend the service life and enhance the performance of fully formulated lubricants operating under continuous low, high, or wide temperature range conditions.

Features and Benefits

Inherent thermal stability

Inherently resistant to oxidation Engineered to be highly shear stabile Designed-in broad range viscometrics

- Resistant to thermal break down under high temperature conditions.
- ⇒ Allows the formulation of extended drain lubricants
- ⇒ Maintains viscosity grade over extended service life
- Suitable for exposure to low or high start-up or operating temperatures, or operation over wide temperature ranges

Intended Applications

Durasyn 174 I is engineered for use in a wide variety of applications where the physical and performance properties of fully synthesized PAOs can be beneficial including:

- Gear Oils
- Compressor oils
- Greases
- Industrial Oils

Compatibility

Durasyn 174 I has been engineered to be either a near or direct substitute for existing PAO fluids and premium quality oils. Compatibility with metals, elastomers, coatings and sealants is similar to other fully synthesized PAO base fluids. Solubility is also similar to other fully synthesized PAO base oils.

TYPICAL PROPERTIES

Property	Test Method ISO/ASTM or	Unit Value	Typical Range
Specific Gravity, 15.6°C (60°F), kg/l (LB/gal)	12185 / D4052	0.846	0.840 - 0.860
Viscosity Index	2909 / D2270	186	170 min
Viscosity, mm2/s (cSt), 100°C (212°F)	3104 / D445	50.3	45.0 - 55.0
Viscosity, cSt, mm2/s (cSt), 40°C (104°F)	3104 / D445	411.8	360 - 430
Water, ppm	D3401	8	50 Max

Product Datasheet

DURASYN 174 I TYPICAL PROPERTIES (Continued)

Property	Test Method ISO/ASTM or	Unit Value	Typical Range
Pour Point, °C (°F)	3016 / D97	-47	-35 max
Flash Point COC, °C (°F)	2592 / D92	286	266 min
Flash Point PMC, °C (°F)	2592 / D93	246	-
Noack Volatility, 250°C, 1hr,%wt. Evap.	CEC L-40-A-93	1.8	2.5 max
Neutralizing Number (TAN), mg KOH/g	6618 / D974	0.005	<0.1 max
Bromine Number, g Br/100 g	/ IP-129	0.2	0.4 max
Appearance		Clear/Bright	Observation
Color	D1209	< 0.5	50 max
% Transmission @ 440 nm		99	>98

Technical information contained herein is furnished without charge or obligation, and is given and accepted at recipient's sole risk. Because conditions of use may vary and are beyond our control, INEOS makes no representation about, and is not responsible or liable for the accuracy or reliability of data, nor for toxicological effects or Industrial Hygiene requirements associated with particular uses of any product described herein. Nothing contained in this document shall be considered a recommendation for any use that may infringe patent rights, or an endorsement of any particular material, equipment, service, or other item not supplied by INEOS. The "Properties" and "Applications" listed in this document are not specifications. They are provided as information only and in no way modify, amend, enlarge, or create any specification or warranty, and ALL WARRANTIES, EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED.